

# Receiving Report

Date: 13/8/28

Batch No: M26726

Supplier: Thyosler

Dart P/O: 21071

Packing Slip: Yes ☒ No ☐

Invoice: Yes ☐ No ☒

Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐

Waybill Attached: Yes ☐ No ☒ N/A ☐

Shipment Complete: Yes ☒ No ☐ N/A ☐

QC6 Inspection 13/09/01 N/A ☐

Work Order N/A ☒

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date

Received/Costing

Initial

13/8/28  
C

Location

## Page 1 of 1

All amounts are calculated in domestic currency.

### Form Types

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO21071	1		M6061T6B1.500X02. f 000		8/29/2013	8/28/2013	36.0000	\$6.87	0.0000	0	\$247.27
CAD	No		6061-T6 Bar 1.50 x 2.00 m126726	f	36.0000	DESJ02		\$247.27	0.0000	0	
	2		M6061T6R0.625 625" m126726	f	8/29/2013	8/28/2013	108.0000	\$0.75	0.0000	0	\$80.96
	No		6061-T6 Round Bar 625" m126726	f	108.0000	DESJ02		\$80.96	0.0000	0	
	3		M304R1.000 304 round bar 1.00 m126726	f	8/29/2013	8/28/2013	24.0000	\$5.19	0.0000	0	\$124.61
	No			f	24.0000	DESJ02		\$124.61	0.0000	0	
Total Received Quantity:											168.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$452.83
Total Balance Due Quantity:											0.0000

## B I L L O F L A D I N G

No: VIM 407700

Ship From:  
 THYSSENKRUPP MATERIAUX NA  
 4700 BOIS FRANC  
 ST. LAURENT, QC H4S 1A7  
 Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 28Aug13 at 11:11 From VFW  
 Probill  
 Via VIM TRUCKING  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-599805- 1 Your PO # 21071  
 ALUMINUM FLAT BAR 6061-T6511

1.50" x 2.00" X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
R303	159251	154108	36 FT	3	128

2) Our Order PEC-599805- 2 Your PO # 21071

ALUMINUM ROUND BAR 6061-T6511

.625" DIA X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
	21400081	151290	108 FT	9	39

3) Our Order PEC-599805- 3 Your PO # 21071

STAINLESS STEEL ROUND BAR 304L

1.00" DIA X 144.0000"

BDLE#1	Heat Number	Tag No	Quantity	PCS	Wt LBS
	H1M9	153315	24 FT	2	64

TOTAL:	Tags	PCS	LBS
	3	14	231

Heat Number  
 21400081  
 H1M9

\*\*\* Chemical Analysis \*\*\*

TOTAL 1 BDLE 231 LBS

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST#1017327981 TQ001 TPS/GST TVH/HST #140223934 RT0001

# B I L L O F L A D I N G

Ship From: THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

No: VIM 407700  
Ship Date: 28Aug13 at 11:11 From VFW  
Probill  
Via VIM TRUCKING  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

THYSSENKRUPP MATERIAUX NA EFFECTUERONT LEUR  
INVENTAIRE JEUDI & VENDREDI, LE 12 & 13 SEPT/2013  
AUCUNE LIVRAISON NI RECEPTION NE SERA FAITE  
PENDANT CES JOURS. LE BUREAU DES VENTES SERA OUVERT  
THYSSENKRUPP MATERIALS NA WILL BE CONDUCTING THEIR  
INVENTORY SEPT 12/13, 2013. NO SHIPMENTS/RECEIVING  
WILL BE DONE. THE SALES OFFICE WILL REMAIN OPEN.

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTÉES IMMEDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

Produit en vertu d'un contrat de vente de la Thysse Krupp Aluminium Corporation  
 Le produit est conforme aux spécifications de la Thysse Krupp Aluminium Corporation  
 Le produit est conforme aux spécifications de la Thysse Krupp Aluminium Corporation



TEL: (416) 745-4444 FAX: (416) 745-0925 1-800-668-7240  
 411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4  
<http://www.extrudex.com>

**MILL TEST ASTM B221-12**

BILL TO: THYSSENKRUPP MATERIALS, NA  
 SHIP TO: THYSSENKRUPP MATERIALS, NA  
 SO DESCRIPTION: 1.5"x2" FB

Cert Code: 1  
 CUSTOMER NO: VIM-621100  
 CUSTOMER PART NUMBER: 1-1500-2000

ONE NUMBER: S 4659  
 ALLOY: 6061  
 TEMPER: T6S11  
 DATE OF SHIPMENT: 7/18/2013  
 SALESMAN: HOUSE ACCOUNTS

EXTRUDEX ORDER NO. 159251 - 7  
 MANIFEST NO. 291360  
 MADE IN CANADA  
 CERTIFICATION: MILL TEST ASTM B221-12

**Mechanical Properties**

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness	Conductivity
A.11	6061	Jul/17/13	47.3	43.7	14.80	91.6, 92.0, 91.2	

**Chemical Composition**

Cast Number	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
21225 6061	0.56	0.184	0.184	0.083	0.82	0.045	0.00	0.011	0.025	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	Remainder

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

*David Natale*

David Natale  
 Quality Control Manager



1 - CUSTOMER COPY

MILL TEST ASTM B221-12



**Sapa:** Sapa Industrial Extrusions  
63 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

THYSSENKRUPP MATERIALS NA INC.  
4700 BOIS FRANCO

ST. LAURENT, - HAS 1A7

THYSSENKRUPP MATERIALS NA INC.  
4700 BOIS FRANCO

ST. LAURENT, QC - HAS 1A7

**Certified Inspection Report**

Order Number	1100598703	Line No.	16	Customer P/O	VIM-619979-016	Cert Number	SAP-A760114	Page	1 of 2
Delivery Id	4422725	Item No.	425681	Item No. Rev	6061/76511H	Cert Creation Date	06-MAY-13	Cert Print Date	06-MAY-13

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
3056	LB	06-MAY-13	ACC-B-LINP Extended ACC-I-ROD 0.625 DIA +/- .003 SECT 55316 144000 IN/LN FIN M-MILL W/P 361 F5 CS 63 6061/76511H Marking CONTINUOUS	ASTM B221 REV 12A AMS-QQ-A 2008 REV 1997 ASTM B221 REV 09 UNSA96061 REV SAC1454 REV Meets 6061-76511H, 6061-76511 REV

**Applicable Specifications, Revisions and Exceptions**  
COMPOSITION NOTE: The values for Others Each and Others Total have met the limits as shown on this certified inspection report. Remainder is Aluminum.

**Legal Statement**  
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and the mechanical properties shown on the face of this certification. Also, note that memory is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature and Title  
*William T. Martin, III*  
William Martin III  
Tech/Quality Manager  
06-MAY-13

Package Number	Lot Number	Quantity	UOM	Weight
G12-PKG1939603	21400081	117	PCS	515
G12-PKG1939604	21400081	117	PCS	515
G12-PKG1939605	21400081	117	PCS	515
G12-PKG1939606	21400081	117	PCS	515
G12-PKG1939655	21400081	117	PCS	516
G12-PKG1939668	21400081	117	PCS	510

Composition Limits

**sape**

Sape Industrial Transitions  
 53 PORTSVILLE STREET  
 CRESSONA, PA  
 17929-0187

**Certified Inspection Report**

Sales Order Number 1100598703  
 Line No. 16  
 Customer PO# VIM-619979-016

Cert Number SAP A760314  
 Cert Creation Date 06-MAY-13  
 Page 2 of 2  
 Part Print Date 06-MAY-13

Alloy	Min	Max	Fe	Min	Max	Cu	Min	Max	Mg	Min	Max	Cr	Min	Max	Zn
6061	0.40	0.80		0.70	0.15	0.40		0.15	0.80	1.20	0.04	0.35		0.25	
Alloy	Min	Max	Fe	Min	Max	Cu	Min	Max	Mg	Min	Max	Cr	Min	Max	Zn
6061	0.15	0.15		0.05	0.05	0.05	0.05	0.05	0.15	0.15	0.15				

*and 13/69/61*

**Composition Results**

Heat/Cast	Si	Fe	Cu	Mn	Mg	C	Al	Ti	B	Pb	Others Each	Others Total
2002260	0.71	0.38	0.30	0.07	0.91	0.05	0.06	0.02				

**Mechanical Property - Test Limits**

Test Temp	Lot Number	# of Test	UTS - L		TYS - L		EL-40-Long	
			Min	Max	Min	Max	Min	Max
TS611H	21400081	9	43.5	46.6	39.4	42.8	13.9	17.7

**Test Notes**

Products manufactured with a T6S11 temper also meet T6 temper requirements.  
 Yield strength has been determined by the 0.2% offset method  
 All Mill Finish Alloys produced at Sape Extrusions comply with 0.4% Maximum Lead per BoHS, with the exception of 6262 alloy  
 In accordance with EN 10204 Inspection Certificate Type 3.1  
 Made in the USA or Other Qualified Countries as Declined by BFAHS 225-872.1  
 Made in USA







Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO21071

Purchase Order Date 8/26/2013

PO Print Date 8/26/2013

Page Number 1 of 2

**Order From :**

VC-COP001

**Ship To :** DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
C/B/8/2/13

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6B1.500X02.000	6061-T6 Bar 1.50 x 2.00	8/29/2013 Yes 8/29/2013		36.00 f	\$7.06	\$254.00
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$254.00

2	M6061T6R0.625	6061-T6 Round Bar .625"	8/29/2013 Yes 8/29/2013		108.00 f	\$0.77	\$83.16
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MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221

Line Total: \$83.16

PO Instructions: NO: PEC ST-598349  
NO: PEC ST-599418

Note:

8/26/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO21071

Purchase Order Date 8/26/2013

PO Print Date 8/26/2013

Page Number 2 of 2

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

905 669 9444

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Yours ppd

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

FCA - (Free Carrier)

3	M304R1.000	304 round bar 1.00	8/29/2013	24.00	\$5.33	\$128.00
			Yes	f		
			8/29/2013			

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276  
NOTE: AISI 303 NOT ACCEPTABLE

*8/31/13*

**Line Total:** \$128.00

**PO Total:** \$465.16

**PO Instructions:** NO: PEC ST-598349  
NO: PEC ST-599418

**Note:** Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required ☒ YES ☐ NO  
PST# 6122-5207

**Change Nbr:**

1

**Change Date:** 8/26/2013

*CZ. MZ*